



Trade Mark Reg.No.181523
Ind.Reg 106656

TECHNICAL DATA SHEET

PRIMER P6609

DESCRIPTION

Is specially formulated for halogenating Rubber, Synthetic materials and TPU soles. Used in footwear manufacturing. It can also be used as an alternative to mechanical roughing of Rubber soles. Primers are normally available in a powder form along with specific thinner. Both the products should be mixed at the manufacturers' factory as per the specified ratio (e.g. 2.5 gms. powder in 100 ml solvents)

CHARACTERISTICS

- Blend of valuable solvents with quick evaporation
- Easily flammable
- Specific gravity at 20 degree Celsius
- Distillation interval (degree Celsius)

APPLICATION

Pour required quantity of primer in a small polythene or glass container and apply it on soles by using brush or cloth avoiding skin contact. Allow 2 to 3 hrs for drying before applying adhesive coat on soles. The primed surfaces should be protected from dust. It is important to note that although normally Halogenations remain effective for 2 weeks, it is advisable to use within 3-4 days. Keep mixed solution of unused quantity in the original bottle.

COLOURS

Colourless

STORAGE

- Do not Pour back the used mixture, in the bottle.
- Use the mixed solution within 24 hrs for better performance.
- Mixed solution should not be stored in a metal container.
- Use soft brush for TPR substrates.
- The brush should not have metal parts which is exposed to primer.

- Shelf life: 5 years if stored in well closed original packing in a dry and airy place.
- Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.