



Trade Mark Reg.No.181523
Ind.Reg 106656

TECHNICAL DATA SHEET

POLYURETHANE ADHESIVE X300

DESCRIPTION

Super polyurethane adhesive specifically formulated for bonding PVC injection moulded sole units, or polyurethane soles to upper leather, Poromeric material and fabrics,

CHARACTERISTICS

- Adhesive	polyurethane
- Colour	translucid white
- Viscosity at 20 deg Celsius	66" ford cup n2
- Open time	/
- Specific weight at 20 deg Celsius	0,991 +/- 0,005 Kg/dm3
- Reactivation temperature deg Celsius	55 – 85
- Flammability	flammable
- Chemical name	polyurethane solution in organic solvents

APPLICATION

Used as two component adhesive in addition 3-5% of Alfadur hardener

APPLICATION METHOD

Remove the dust from the surfaces previously prepared for gluing. Apply the adhesive on the surfaces by means of an horse-brush apply the adhesive onto the upper and the sole, let dry, and then reactivate this at 55 - 85 deg Celsius allowing it to dry It's advisable to employ the adhesive by adding at 3 – 5 % activator. Reactivate the adhesive films according to this adhesive reactivation temperature. The pressing of the surfaces must be done immediately after the reactivation, pressing around 6Kg/cm, for 10/12 seconds.

STORAGE

Shelf life: about 1 year if stored in well closed tins at 15-25 deg Celsius in a dry and airy place. Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.