



Trade Mark Reg.No.181523
Ind.Reg 106656

TECHNICAL DATA SHEET

Water Based Adhesive PVA

DESCRIPTION

It is one part PVA emulsion adhesive, specially formulated for wood bonding where a fast set, high bond strengths and excellent water resistance is required. It bonds virtually all woods, wood veneers, and moldings and high pressure decorative laminates (i.e Formica). It is also suitable for use with a radio frequency press.

CHARACTERISTICS

- | | |
|-------------|----------------------|
| - Form | White viscous liquid |
| - Colour | Dries clear |
| - Flammable | Non flammable |
| - Contains | Polyvinyl Acetate |

APPLICATION

Bonding Conditions

The adhesive, substrate and ambient temperature should ideally be a minimum of 20°C. The moisture content of the wood materials should be uniform and should not exceed 12%

Spreading

It can be applied by serrated glue spreader, roller or brush. Application is normally to one surface only at a rate of 150g/m².

Open assembly times

Maximum 15 minutes depending on the material to be bonded. Assembly times are dependant on ambient conditions and substrates used.

Pressing

Pressure must be applied whilst the adhesive is still wet.

STORAGE

Shelf life: about 1 year if stored in well closed tins at 5 – 30 deg Celsius.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.